



## Bosch Geothermal SM Model Rev C

The SM Model is our premium, high efficiency, residential water source heat pump, available in sizes of 2 to 6 tons to suit your needs. ENERGY STAR certified for ground water and ground loop applications, the SM boasts a two-stage scroll compressor and ECM constant air motor for superior comfort and efficiency. All SM Model units are now equipped with our new local wifi connected service and diagnostic tool, the Bosch EasyStart.

### **Features**

#### **Bosch EasyStart App & Local Wireless Communication**

Installers can effortlessly start up and commission the unit using the app. While Service Technicians can easily service, monitor, and diagnose without ever having to open the unit.

#### **Heat Pump Control Board (HPC)**

New microprocessor-based control board which integrates with Bosch EasyStart app to provide real-time feedback of faults, component statuses, and more. The new HPC board has integrated control for configurable variable speed blower, 8 x temperature sensors, refrigeration system safeties, Smart HRP, loop pump/valve, auxiliary electric heat, heartbeat/power/critical diagnostic information (status) LED, compressor/brownout/blower protection, alarm output, condensate overflow detection, antishort cycling, and random start of unit.

### **Variable Speed ECM Constant CFM Motor**

Maintains a constant and comfortable airflow by adjusting to external air pressure drop.

#### 2 Stage Scroll Compressor Technology

Lowers operating costs while maximizing efficiency and comfort by adjusting to varying heating and cooling.

#### \*Applies to vertical orientation only

#### Air-tight and Quiet Cabinetry\*

Includes close-cell foam insulation and compressor blanket which offers sound levels as low as 52 dB.

#### **Stainless Steel Drain Pan**

Improves indoor air quality by preventing standing water where mold, bacteria and viruses could grow.

### **Filter Drier**

Removes moisture and contaminants from the refrigeration circuit, increasing reliability and product life.

### Easy Access Filter Rack and 2" MERV-8 Filter\*

Easily change your filter and remove 80-95% of airborne particles and other allergens as small as 3 microns.

### **Heat Recovery Package/Desuperheater**

This optional feature enables your heat pump to heat domestic hot water, reducing the amount of electricity or fossil fuels otherwise used for your hot water.

### **Copper or Cupro-Nickel Coil**

Option between copper or cupro-nickel heat exchanger, cupro-nickel recommended in conditions anticipating moderate scale formation or brackish water.



## **Limited Residential Warranty**

Coverage for your Geothermal Heat Pump

You receive peace-of-mind knowing you will receive replacement parts protection for up to 10 years.

This warranty covers all components incorporated into the unit cabinet at the time of manufacture. Many units also come with a standard 10 year labor-allowance included for the replacement of any defective component to help offset labor expenses if a component should fail. For heat pump warranties and details visit boschheatingandcooling.com

### 26% Geothermal Tax Credit

Being Green Means Saving Green

Homeowners who install Bosch ENERGY STAR qualified geothermal heat pumps are eligible for a 26% tax credit, including the cost of installation.\*

There is a 26% federal tax credit available for systems placed in service by 12/31/2022, and a 22% tax credit for systems placed in service between 01/01/2023 and 12/31/2023. Now is the time to get your new Bosch Geothermal system, the tax credits are set to expire in 2024. All tax credits are on the cost of the geothermal system, including installation cost.

Additionally, many areas offer local incentives for utilities, counties, or states. Visit the DOE's "Database of State Incentives for Renewable Energy" (DSIRE) at dsireusa.org to find out just what is in store for you!

### **Connected Solutions**

Bosch has assembled a comprehensive suite of heating, cooling, water heating, and energy-efficient appliances. Pair your new Geothermal Heat Pump with The Bosch Connected Control tp receive Alert Messages directly from your new WSHP. It is the perfect solution to help achieve maximum comfort from anywhere! Ask your Bosch contractor or go to BoschHeatingAndCooling.com to learn more about how Bosch products can work together for your ultimate comfort.



## **Bosch Geothermal Heat Pumps**

### Sharing Energy with the Earth

Bosch Geothermal Systems bring your home in harmony with nature, while providing unmatched energy efficiency at a price that can't be beat. Our geothermal systems work in concert with the stable earth temperatures to provide heating in the winter, and cooling in the summer.

Much like the way the roots of a tree exchange the essentials of life with their leaves and branches, a Bosch geothermal heat pump provides superior comfort and a more tranquil environment to your home and family via our system's smooth operation and consistent temperatures. You will experience amazing peace and tranquility, and efficiency while your Bosch geothermal system saves energy for generations to come. That's because Bosch is Invented for Life.



### **Operation Modes of a Heat Pump**

Outside, temperatures fluctuate with the changing seasons, but underground temperatures don't change nearly as dramatically, thanks to the mass of the earth. Four to eight feet below the ground, the temperature remains relatively constant year round. A Bosch geothermal system, which typically consists of an indoor heat pump and a buried system of pipes called a ground loop, and/or a well system, capitalizes on these constant temperatures to provide "free" energy.





### **Summer** Cooling Mode

In summer time, the process reverses, and the cooler earth absorbs the heat from the home, returning cooler fluid to the Bosch geothermal heat pump. This fluid is typically cooler than the outside temperatures, providing a more efficient operation and energy savings.

### Winter Heating Mode

In winter time, fluid circulating through the earth loop (or well) absorbs stored heat from the ground and carries it indoors. The Bosch geothermal heat pump compresses the heat to a higher temperature and distributes it throughout the home.

### **Optional Field Install Accessories**

#### **Internal Electric Heat**

The internal electric heat kit includes 5, 10, 15, or 20 kilowatt back up or an emergency heater can be used on the geothermal heat pump.

### **Dehumidification Options**

Dehumidification can be achieved with the Variable Speed CFM Motor combined with a Bosch humidity control thermostat.

### Horizontal (HZ) Discharge Air Conversion Kit

The horizontal (HZ) conversion kit allows end blow to straight through conversion of discharge air, as the straight through configuration for horizontal is no longer factory available.

#### **SmartStart Assist**

This device reduces starting (inrush) current for compressors by 45% to 65%, minimizing "light flickering" during compressor starts and extending the life of the compressor. Designed for single phase scroll compressors.

#### **Hose Kits**

Our kits are designed specifically for Geothermal/Water Source applications where high quality components are desired.

#### **Flow Centers**

Bosch Pressurized, Non-Pressurized and Dual Circuit Flow Centers are built for easy, time-saving installation and are available in a wide variety of combinations to suit the contractor or system designer's needs.

### **SM Consolidation**

The Bosch SM is now offered in a new consolidated list of part numbers, providing options suited for every homeowners needs.

X	Vertical (VT)											
SM024  X  N  R  7-735-091-94  R  7-735-074-01  N  R  7-735-074-01  N  R  7-735-074-01  N  R  7-735-091-94  C  L  7-735-074-01  R  7-735-091-94  N  R  7-735-091-94  N  R  7-735-074-02  N  R  7-735-074-02  N  R  7-735-091-94  X  SM048  C  C  C  C  C  C  C  C  C  C  C  C  C	Model											
SM024  N  R  7-735-091-94  N  R  7-735-091-94  C  L  7-735-074-01  N  R  7-735-074-01  N  R  7-735-074-01  X  N  C  R  7-735-091-94  C  R  7-735-091-94  R  7-735-091-94  R  7-735-091-94  R  7-735-074-02  N  R  7-735-074-02  R  7-735-091-94  X  N  C  R  7-735-091-94  R  7-735-091-94  R  7-735-091-94  R  7-735-091-94  R  7-735-091-94  C  R  7-735-091-94  C  R  7-735-091-94  R  7-735-091-94  R  7-735-074-02  R  7-735-074-02			C	L	7-735-091-939							
SM024    N		V	C	R	7-735-091-940							
SM024  C  C  R  7-735-091-94  C  R  7-735-074-01  N  R  7-735-074-01  N  R  7-735-074-01  R  7-735-074-01  C  R  7-735-091-94  C  R  7-735-091-94  R  7-735-074-02  R  7-735-091-94  C  R  7-735-091-94  R  7-735-091-94  C  R  7-735-091-95  C  R  7-735-074-02  R  7-735-074-02  R  7-735-074-02  R  7-735-074-02  R  7-735-074-02  R  7-735-074-02		^	N	L	7-735-091-941							
C	SM024		IN	R	7-735-091-942							
M	3111024		C	L	7-735-074-013							
N		D	C	R	7-735-074-014							
X  C  R  7-735-074-01  R  7-735-091-94  R  7-735-091-94  R  7-735-091-94  R  7-735-074-02  R  7-735-074-02  R  7-735-074-02  R  7-735-091-94  X  X  C  L  7-735-091-94  R  7-735-091-94  R  7-735-091-94  R  7-735-091-94  R  7-735-074-02		D	N	L	7-735-074-015							
SM036  X  N  R  7-735-091-94  R  7-735-091-94  C  L  7-735-074-01  R  7-735-074-02  N  R  7-735-074-02  R  7-735-074-02  R  7-735-091-94  C  R  7-735-091-94  C  R  7-735-091-94  C  R  7-735-091-94  C  R  7-735-091-94  D  N  R  7-735-091-94  R  7-735-074-02			IN	R	7-735-074-017							
X  N  N  N  N  N  N  N  N  N  N  N  N  N			C	L	7-735-091-943							
SM036  N R 7-735-091-94 R 7-735-091-94 C R 7-735-074-02 N R 7-735-074-02 R 7-735-074-02 R 7-735-074-02 R 7-735-091-94 R 7-735-091-94 R 7-735-091-94 R 7-735-091-95 R 7-735-091-95 R 7-735-074-02 R 7-735-091-95		V	C	R	7-735-091-944							
SM036  C  C  R  7-735-091-94  C  R  7-735-074-01  N  R  7-735-074-02  N  R  7-735-074-02  R  7-735-074-02  R  7-735-091-94  R  7-735-091-94  R  7-735-091-94  R  7-735-091-95  R  7-735-091-95  R  7-735-074-02  R  7-735-074-02  R  7-735-074-02  R  7-735-074-02  R  7-735-074-02  L  7-735-091-95		^	N	L	7-735-091-945							
C C R 7-735-074-01  N C R 7-735-074-02  N R 7-735-074-02  R 7-735-074-02  C L 7-735-091-94  R 7-735-091-94  N R 7-735-091-95  N R 7-735-091-95  C R 7-735-074-02  D L 7-735-074-02  N R 7-735-074-02  L 7-735-074-02  L 7-735-074-02  L 7-735-074-02  L 7-735-074-02	CM036		IN	R	7-735-091-946							
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N L 7-735-074-02 R 7-735-074-02 C L 7-735-091-94 N R 7-735-0919-4 N R 7-735-091-94 R 7-735-091-95 C L 7-735-074-02 D L 7-735-074-02 R 7-735-074-02 L 7-735-074-02 L 7-735-074-02 L 7-735-074-02 L 7-735-074-02 L 7-735-091-95		5	C	R	7-735-074-020							
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X  R 7-735-0919-4  N R 7-735-091-94  C L 7-735-074-02  D N R 7-735-074-02  N R 7-735-074-02  N R 7-735-074-02  L 7-735-074-02  L 7-735-074-02				R	7-735-074-022							
X  N  R  7-735-0919-4  N  R  7-735-091-94  C  L  7-735-074-02  R  7-735-074-02  N  R  7-735-074-02  N  R  7-735-074-02  L  7-735-074-02  L  7-735-074-02			С	L	7-735-091-947							
N L 7-735-091-94  R 7-735-091-95  C L 7-735-074-02  R 7-735-074-02  N R 7-735-074-02  N R 7-735-074-02  L 7-735-074-02  L 7-735-091-95		V		R	7-735-0919-48							
SM048  C  R  7-735-091-95  C  R  7-735-074-02  N  R  7-735-074-02  N  R  7-735-074-02  L  7-735-074-02  L  7-735-091-95		X	NI.	L	7-735-091-949							
C L 7-735-074-02 D L 7-735-074-02 N R 7-735-074-02 L 7-735-074-02 L 7-735-091-95	CMO40		IN	R	7-735-091-950							
D R 7-735-074-02  N R 7-735-074-02  N R 7-735-074-02  L 7-735-091-95	5101046	D	0	L	7-735-074-023							
N R 7-735-074-02 L 7-735-074-02 L 7-735-091-95			C	R	7-735-074-024							
R 7-735-074-02 L 7-735-091-95			N	L	7-735-074-025							
L 7-735-091-95			IN	R	7-735-074-026							
			0	L	7-735-091-951							
R 7-735-091-95		V	C	R	7-735-091-952							
N L 7-735-091-95		Χ	NI	L	7-735-091-953							
SM060 R 7-735-091-95	CNACCO		IN	R	7-735-091-954							
C L 7-735-074-02	SIVIUOU		0	L	7-735-074-027							
D R 7-735-074-02		5	C	R	7-735-074-028							
N L 7-735-074-02		D	N.	L	7-735-074-029							
N R 7-735-074-03			IN	R	7-735-074-030							
C L 7-735-091-95			0	L	7-735-091-955							
X R 7-735-091-95		V	C	R	7-735-091-956							
X N L 7-735-091-95		^	N	L	7-735-091-957							
SM070 R 7-735-091-95	CMOZO		IN	R	7-735-091-958							
C L 7-735-074-03	SIVIO/O		0	L	7-735-074-031							
B 7-735-074-03		D	C	R	7-735-074-032							
- I 7-735-074-03		D	N	L	7-735-074-033							
N R 7-735-074-03			IN	R	7-735-074-034							

Horizontal (HZ)												
Model	Heat Recovery Package	Coax Coil	Return Air	Part Number								
		С	L	7-735-091-959								
	X	O	R	7-735-091-960								
	^	N	L	7-735-091-961								
SM024			R	7-735-091-962								
552		С	L	7-735-074-042								
	D	, and the second	R	7-735-074-043								
		N	L	7-735-074-050								
			R	7-735-074-051								
		С	L	7-735-091-963								
	X		R	7-735-091-964								
		N	L	7-735-091-965								
SM036			R	7-735-091-966								
		С	L	7-735-074-052								
	D		R	7-735-074-053								
		N	L	7-735-074-054								
			R	7-735-074-056								
		С	L	7-735-091-967								
	X		R	7-735-091-968								
		N	L	7-735-091-969								
SM048	D		R	7-735-091-970								
		С	L	7-735-074-057								
		N	R	7-735-074-058								
			L	7-735-074-059								
			R	7-735-074-060								
		С	L	7-735-091-971								
	X		R	7-735-0919-72								
		N	L	7-735-091-973								
SM060			R	7-735-091-974								
		С	L	7-735-074-061								
	D		R	7-735-074-062								
		N	L	7-735-074-063								
			R	7-735-074-064								
		С	L R	7-735-091-975								
	X		K L	7-735-091-976 7-735-091-977								
		N	_									
SM070			R L	7-735-091-978								
		С	_	7-735-074-065								
	D		R L	7-735-074-066 7-735-074-068								
		N	R R	7-735-074-068								
			K	1-133-014-012								



The Easy**Start** App was developed to save time diagnosing & troubleshooting the new Bosch SM Model Geothermal Heat Pump.













Connect unit through local unit wifi, no need for Technicians to open the physical unit to configure.



View real time status of components and system temperatures to aid in start-up, troubleshooting and diagnostics.



Set freeze protection setting based on application & configure up to 24 optional settings for customizable comfort.

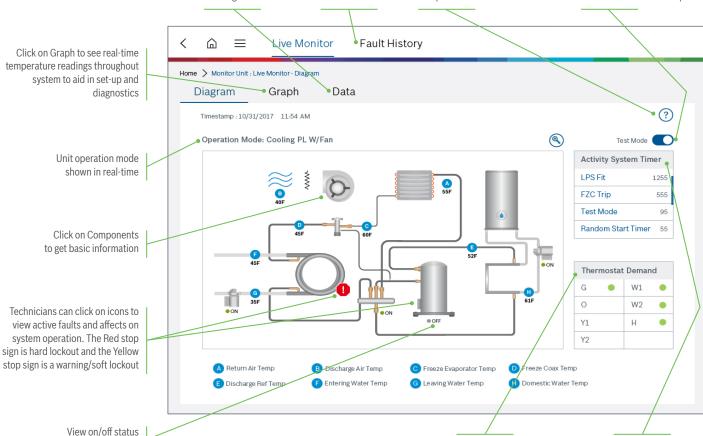
## App Features

Click on Data to see real-time temperature readings throughout system to aid in set-up and diagnostics Click on Fault History to view up to the 70 latest faults that occurred At any time, if the user needs help, they can click on the question mark and a definition of the screen and what can be done is explained Technicians can set system to test mode to automatically run a troubleshooting sequence. Test Mode shortens all the timers to 10 seconds for each component

Technicians can see the

Active System Timers for

what the unit is processing



For troubleshooting purposes, thermostat

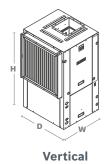
with operation mode and component status

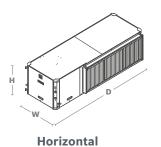
demand can be viewed in real time along

of component operation

### **Unit Dimensions**<sup>(1)</sup>

	DIMENSIONS											
Model	Vertic	al/Count	erflow	ı	Horizontal							
	W (width)	D (depth)	H (height)	W (width)	D (depth)	H (height)						
SM024	22.5	26.0	43.3	25.1	64.1	19.7						
SM036	24.5	33.3	54.0	28.0	76.0	22.7						
SM048	24.5	33.3	54.0	28.0	76.0	22.7						
SM060	26.0	33.3	60.1	28.0	83.0	22.7						
SM070	26.0	33.3	60.1	28.0	83.0	22.7						





**VT Specifications** ASHRAE/AHRI/ISO 13256-1. English (I-P) Units

		V	Water Loop Heat Pump			Gı	round Wate	er Heat Pun	np	Ground Loop Heat Pump				
		Cooling 86°F		6°F Heating 68°F		Cooling 59°F		Heating 50°F		Cooling 77°F		Heating 32°F		
	Model	Capacity Btuh	EER Btuh/W	Capacity Btuh	СОР	Capacity Btuh	EER Btuh/W	Capacity Btuh	СОР	Capacity Btuh	EER Btuh/W	Capacity Btuh	СОР	Fluid Flow GPM
	SM024	26200	16.2	30300	5.7	29400	24.9	24700	4.9	26900	18.9	18700	4.1	6
LOAD	SM036	39300	18.6	46300	6.2	44300	27.1	36700	5.4	40200	21.0	28200	4.4	10
	SM048	50500	16.7	60300	5.6	56900	25.2	49200	4.9	51800	19.3	38200	4.2	12
FULL	SM060	62500	15.4	78300	5.4	71600	24.0	62400	4.7	63900	18.6	48600	4.0	15
	SM070	69700	14.3	88900	5.0	78900	22.1	72600	4.4	71500	17.3	56000	3.8	18

		Water Loop Heat Pump			Gr	ound Wate	er Heat Pun	пр	Ground Loop Heat Pump					
			Cooling 86°F		Heating 68°F		Cooling 59°F		Heating 50°F		Cooling 77°F		Heating 32°F	
	Model	Capacity Btuh	EER Btuh/W	Capacity Btuh	СОР	Capacity Btuh	EER Btuh/W	Capacity Btuh	СОР	Capacity Btuh	EER Btuh/W	Capacity Btuh	СОР	Fluid Flow GPM
	SM024	19600	18.3	22800	6.5	22400	32.1	18200	5.2	21300	27.8	15500	4.4	6
LOAD	SM036	28900	20.4	33100	7.2	32800	35.0	26000	5.5	31600	30.0	22000	4.7	10
	SM048	37100	18.3	44200	6.2	42600	32.2	35500	5.0	40100	26.8	30600	4.5	12
PART	SM060	46400	17.7	57600	6.0	53500	30.6	45900	4.9	51100	25.2	39900	4.4	15
_	SM070	52900	16.4	67700	5.5	61200	26.9	53800	4.6	58100	23.3	46100	4.1	18

### **HZ Specifications** ASHRAE/AHRI/ISO 13256-1. English (I-P) Units

		Water Loop Heat Pump				Gr	ound Wate	er Heat Pun	пр	G				
		Cooling 86°F		Heating 68°F		Cooling 59°F		Heating 50°F		Cooling 77°F		Heating 32°F		
	Model	Capacity Btuh	EER Btuh/W	Capacity Btuh	СОР	Capacity Btuh	EER Btuh/W	Capacity Btuh	СОР	Capacity Btuh	EER Btuh/W	Capacity Btuh	СОР	Fluid Flow GPM
	SM024	25500	17.4	29200	5.6	29000	26.5	23500	4.9	26600	19.9	18000	3.8	6
LOAD	SM036	39000	18.2	42800	5.1	43300	26.8	35900	4.6	40800	20.7	28400	4.0	9
	SM048	49200	15.7	56100	5.1	55300	25.2	46300	4.6	51300	19.3	36900	3.9	12
FULL	SM060	63800	16.1	73300	4.9	70200	24.4	60300	4.6	65100	18.9	48000	3.9	15
	SM070	71600	14.8	84000	5.0	78700	21.2	70000	4.5	73700	16.9	55300	3.8	18

		V	Vater Loop	Heat Pum	p	Gr	ound Wate	er Heat Pun	np	G				
		Cooling 86°F		Heating 68°F		Cooling 59°F		Heating 50°F		Cooling 77°F		Heating 32°F		
	Model	Capacity Btuh	EER Btuh/W	Capacity Btuh	СОР	Capacity Btuh	EER Btuh/W	Capacity Btuh	СОР	Capacity Btuh	EER Btuh/W	Capacity Btuh	СОР	Fluid Flow GPM
	SM024	18500	18.9	21200	6.5	21700	30.4	16700	5.1	21000	28.1	14400	4.2	6
LOAD	SM036	29000	20.8	31000	5.6	32600	34.9	25200	4.7	31900	29.2	22400	4.1	9
	SM048	36700	18.0	40900	5.7	42000	32.2	33700	4.8	39900	26.8	29800	4.4	12
PART	SM060	47500	18.7	53600	5.8	53300	31.2	44300	4.8	51600	26.5	39800	4.1	15
	SM070	55200	16.7	64900	5.7	60800	27.9	52900	4.7	60300	23.4	46900	4.3	18

<sup>(1)</sup> All dimensions in inches unless otherwise noted. All dimensions within +-0.125". Specifications subject to change without notice. (2) Ratings based upon AHRI/ANSI 13256-1 with 1" disposable filter

# **About Bosch**

### **Bosch Group**

The Bosch Group is a leading global supplier of technology and services in the areas of Automotive, Industrial Technology, Consumer Goods and Building Technology. The company was founded in Stuttgart, Germany, in 1886 and presently has more than 440 subsidiaries and is represented in over 150 countries.

In the U.S., Canada and Mexico, the Bosch Group manufactures and markets automotive original equipment and aftermarket solutions, industrial drives and control technology, power tools, security and communication systems, packaging technology, thermotechnology, household appliances and software solutions. The Bosch Group's products and services are designed to improving quality of life by providing innovative and beneficial solutions. In this way, the company offers technology worldwide that is "Invented for life." Additional information is available online at boschheatingandcooling.com and bosch.ca.

### **Bosch Thermotechnology in North America**

Bosch Thermotechnology is a leading source of high quality water heating and comfort systems. The company offers gas tankless, electric whole house and point-of-use water heaters, Bosch and Buderus floor-standing and wall mounted boilers, Bosch and FHP geothermal, water-source and air-source systems as well as controls and accessories for all product lines. Bosch Thermotechnology is committed to being Simply Smart by offering products that work together as integrated systems that enhance quality of life in an ultra-efficient and environmentally friendly manner. For more information, visit boschheatingandcooling.com.



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